

Date: Monday, 05/05/2008 9:31:19 AM
 User: Jean-Luc Menard

Process Sheet

OK

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GUARD
 Job Number : 39027
 Estimate Number : 13302
 P.O. Number :
 This Issue : 05/05/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : MACHINED PARTS
 Previous Run :
 Written By : Jul 08.05.05
 Checked & Approved By :
 Comment : Est Rev:A New Issue 08-05-05 JLM Verified By:EC
 Part Number : D37751
 Drawing Number : D3775 PROTO
 Project Number : N/A
 Drawing Revision : PROTO 08.04.23
 Material :
 Due Date : 12/05/2008 Qty: 5 Um: Each

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MDELRRNR1500 Inventory



Comment: Qty.: 0.2153 f(s)/Unit Total : 1.0763 f(s)
 1.50" Black Delrin Bar
 Batch: M104930

20 08/05/05

2.0 DOOSAN LATHE DOOSAN LATHE



Comment: DOOSAN LATHE

1- Turn as per Folio FA742 Rev: proto. & Dwg D3775 Rev: proto.

2-Deburr per dwg D3775

20 08/05/05

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20 08/05/05

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

01.05.16

85 08/05/05 (S)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

06.05.09

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUARD

Job Number: 39027

Part Number: D37751

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.05.29 Prototype.

Job Completion

Change To w/o
00196A.

08/06/10

Receiving Report

Date:

Batch No:

Supplier.

Dart P/O:

Packing Slip:

Yes

No

Invoice:

Yes

No

Receipt:

Cash

Cr

Release Note Attached: Yes

Yes

No

N/A

Waybill Attached:

Yes

No

N/A

Shipment Complete:

Yes

No

N/A

QC6 Inspection

Work Order

N/A

Discrepancies

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

**** PLEASE NOTE: IF YOU WOULD LIKE TO HAVE FUTURE INVOICES
FAXED OR E-MAILED TO YOU PLEASE MAIL OR FAX A COPY OF THIS
INVOICE TO OUR BRAMPTON LOCATION WITH YOUR INFORMATION**
THANK YOU
EMAIL/FAX INFO**

PLEASE Remit To: GE Polymershapes 9150 Airport Road Brampton ON L6S 6G1 Tel: 905-789-3111 Fax: 905-789-3152
NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.



GE Polymershapes

1250 OLD INNES RD. UNIT 519 OTTAWA ONT. K1B 5L3

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD

DATE: JULY 4TH, 2007

YOUR PURCHASE ORDER: 4080

OUR SHIPPER NO: 078031

LINE ITEM #: 001

QUANTITY: 40 FT

DESCRIPTION: ACETRON GP ROD BLACK 2.00" DIA

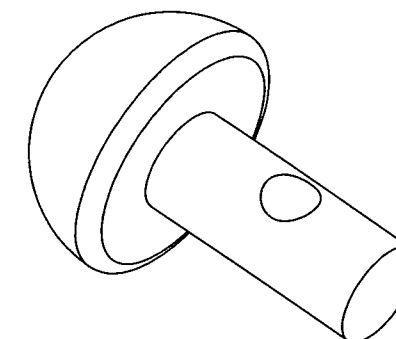
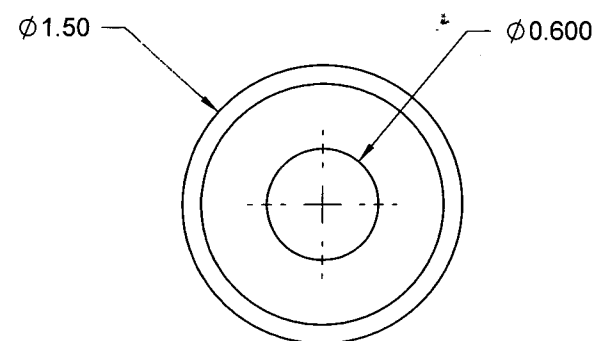
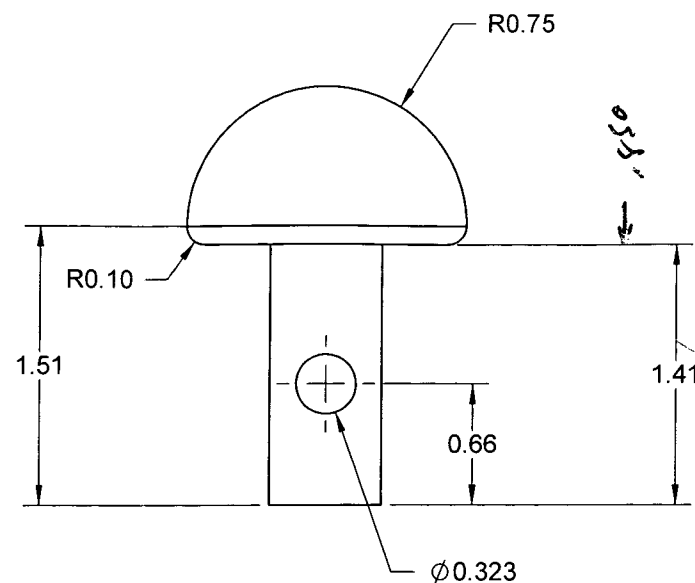
**THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:
ASTM D 4181**

**THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL
REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE
REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS
DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT
PURCHASE ORDER.**

SALES REPRESENTATIVE SIGNATURE

A handwritten signature in black ink, appearing to be 'Alexandra Day'.

**ALEXANDRA DAY
CUSTOMER SERVICE REPRESENTATIVE**



PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.04.23

D3775-1 GUARD

NOTES:

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-R1.500)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.06 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3775	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GUARD	1:1
DATE	08.03.26	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	